



MATERIALS LIST

ITEM	SIZE	DESCRIPTION	NOTES
A		270 IG (1225 L) POLYETHYLENE BOTTLE	
B	6"	ORANGE HDPE THREADED LID WITH TIE-DOWN	
C		LID GASKET	EPDM OR VITON
D		VENT - VACUUM & PRESSURE RELIEF (OPTIONAL)	IN LID
E	2"	FLANGE GASKET	EPDM OR VITON
F	2"	BALL VALVE; POLYPROPYLENE OR 316-SS	FNPT OR CAMLOC
G		VALVE MOUNTING HARDWARE KIT	
H		FULLY ENCLOSED STEEL FRAME AND VALVE PROTECTION GATE	
J		FRAME CORNER STACKING BRACKET W/ SCREW	4 PCS REQUIRED
K		BLACK POLY FRAME PILLOW	
L		ALUMINUM U.N. FRAME TAG	

TECHNICAL DATA:
 1. CAPACITY: 270 IMP GAL, 1225 L
 2. WEIGHT: 851 LBS, 286 KGS (APPROX) EMPTY
 3. PRIMARY MARKINGS: U.N. 31HA1/Y/

REV	DATE	DESCRIPTION	BY	APPD	REVD
REVISIONS					

CUSTOMER

TITLE

ACO JOB NO:

PURCHASE ORDER NO:

PURCHASER'S EQUIP. NO:

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ENGINEERS SEAL	ACO CONTAINER SYSTEMS LTD.	
	<small>PICKERING - ONTARIO - CANADA</small>	
ACO CONTAINER SYSTEMS LTD. 794 MCKAY RD. PICKERING, ONTARIO, CANADA L1W 2Y4 TEL. 905-683-8222 FAX 905-683-2969	DESIGNED	S.A.
	DRAWN	J.M.
	CHECKED	
	APPROVED	
	SCALE	N.T.S.
DWG No	DATE	10-20-06
PTC-330-FE		REV 0