



MATERIALS LIST			
ITEM	SIZE	DESCRIPTION	NOTES
A		220 IG (1000 L) POLYETHYLENE BOTTLE	
B	10"	THREADED LID	
C		LID GASKET	EPDM OR VITON
D		VENT - VACUUM & PRESSURE RELIEF (OPTIONAL)	IN LID
E		FLANGE GASKET	EPDM OR VITON
F		BALL VALVE; POLYPROPYLENE OR 316-SS	FNPT OR CAMLOC
G		VALVE MOUNTING HARDWARE KIT	
H		FRAME CORNER STACKING BRACKET W/ SCREW	4 PCS REQUIRED
J		STEEL FRAME	

TECHNICAL DATA:
 1. CAPACITY: 220 IMP GAL, 1000 L
 2. WEIGHT: 545 lbs (247 Kg)

OPTIONAL:
 VALVE IS AVAILABLE IN 2" & 3"

REV	DATE	DESCRIPTION	BY	APPD	REVD	
REVISIONS						
CUSTOMER						
TITLE		ACO JOB NO:				
		PURCHASE ORDER NO: -				
		PURCHASER'S EQUIP. NO: -				
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ENGINEERS SEAL		<h2 style="text-align: center;">ACO CONTAINER SYSTEMS LTD.</h2> <p style="text-align: center; font-size: small;">PICKERING - ONTARIO - CANADA</p>				
		ACO CONTAINER SYSTEMS LTD. 794 MCKAY RD. PICKERING, ONTARIO, CANADA L1W 2Y4 TEL. 905-683-8222 FAX 905-683-2969		DESIGNED	S.A.	
				DRAWN	D.G.	
				CHECKED		
				APPROVED		
				SCALE	N.T.S.	
				DATE	04-10-07	
DWG No		PT-220-QD			REV	0